# OPOLES BASES & BRACKETS



# POLES

#### **Style Meets Functionality**

Visionaire Lighting's full line of steel and aluminum poles combine with our two-piece cast aluminum decorative bases. All are available in a broad array of polyester powder coat finishes; from standard to a full range of custom colors for perfectly color-matched assemblies with a professional look and feel.

#### **Features and Benefits**

All our decorative bases are two-piece assemblies which attach around the selected pole; allowing use of the standard pole bases for strength, reliability, and EPA rating. Round, round tapered, steel, aluminum, and fluted round aluminum poles may be used with the two-piece decorative bases.

#### Applications

Visionaire Lighting poles and bases are perfect for all area, roadway, pedestrian and off-the grid lighting applications because they combine the latest in technology with precision-engineered manufacturing to provide years of maintenance-free use.







# **Pole & Base Capabilities**

Visionaire Lighting has over 15 years experience in the lighting industry, manufacturing and supplying lighting poles and bases for a broad range of applications. From roadway and parking lots to automotive dealerships and pathways, our products are meeting the continually changing needs of our customers.

Visionaire Lighting is one of the world's leading specialist in Out-Door lighting, from design, through to manufacture, supply, installation and maintenance. With knowledge and expertise from our team of qualified engineers, Visionaire Lighting offers its range of poles and bases and brackets as part of a range of fully fitted installation-ready products.

The pole and base range is designed to cover all our customer needs, including mounting brackets for specialty applications.



# Pole & Base Capabilities

Visionaire Lighting manufactures and supplies a wide range of standard poles in tubular and conical styles, in a choice of steel or aluminium. We also offer a variety of brackets designed to accommodate most standard luminaires, as well as a custom service, tailoring poles, bases and brackets to specific requirements for your project.

You can also enhance the appearance and longevity of your products with a wide range of paint finishes and surface protections. With our continued development of new products, growth in the design and engineering department; and investment in a world class manufacturing facility; we have sustained our position as a world class provider of lighting solutions. Visionaire Lighting provides an expert one-stop service from design to manufacturing and every stop along the way.



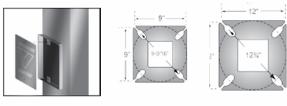
# **Square Non Tapered Steel Pole**



VISIONAIRE LIGHTING

### **Specifications**

Shaft Size:	4-6"
Guage:11-7	
Height: 10-35'	
Base:	9" or 12"
Bolt Circle:	9 3/16" or 12 3/4" +/- 1"
Mounting:	Side Mount or Tenon
Finishes:	Bronze, Black, White, Green
	Grey, Silver Metalic
	Custom Color, Galvanized
Options:	GFI Receptacle, Coupling,
	Custom Bolt Circle,
	Rust-Inhibiting Internal Coating
	& Primer, Direct Burial Coupling
	Hand Hole



Dolo EDA for Square Non Tenared Steel Balas												
Pole EPA for Square Non Tapered Steel Poles   Pole Maximum Allowable EPA (ft²) with 1.3 gust factor) Pole Bolt Anchor												
Pole									Pole		Bolt	Anchor
Height	80 mph	90 mph	100 mph	110 mph	120 mph	130 mph	140 mph		Gauge	Base Plate	Circle	Bolts
10'	30.1	23.5	18.4	11.0	10.3	7.6	6.1	4"	11	9"sq × ¾"	9"	³⁄₄" × 30"
12'	23.0	17.4	13.7	8.5	7.4	5.7	4.4	4"	11	9"sq × ¾"	9"	³⁄₄" × 30"
14'	18.6	13.9	10.6	6.6	5.7	4.3	3.1	4"	11	9"sq × ¾"	9"	³⁄₄" × 30"
16'	15.0	10.9	10.1	4.8	3.9	3.1	1.9	4"	11	9"sq × ¾"	9"	³⁄₄" × 30"
18'	11.7	8.4	6.0	3.4	2.8	1.9	-	4"	11	9"sq × ¾"	9"	³⁄₄" × 30"
20'	9.3	6.4	4.3	2.4	1.7	1.3	-	4"	11	9"sq × ¾"	9"	³⁄₄" × 30"
20'	15.8	10.9	8.2	5.0	4.2	3.1	2.0	4"	7	9"sq × ¾"	9"	³⁄₄" × 30"
20'	17.1	12.3	8.9	5.0	4.1	3.0	1.4	5"	11	12"sq × 1"	12"	1" × 36"
20'	27.4	22.1	16.7	13.2	8.3	6.0	3.9	5"	7	12"sq × 1"	12"	1" × 36"
22'	6.3	3.7	1.9	1.3	-	-	-	4"	11	12"sq × 1"	12"	1" × 36"
22'	11.8	8.0	5.4	3.5	2.3	2.0	-	4"	7	12"sq × 1"	12"	1" × 36"
22'	12.6	8.4	5.4	3.2	1.9	1.6	-	5"	11	12"sq × 1"	12"	1" × 36"
22'	21.4	15.4	11.1	6.9	5.0	4.3	2.3	5"	7	12"sq × 1"	12"	1" × 36"
25'	5.0	2.9	1.3	-	-	-	-	4"	11	12"sq × 1"	12"	1" × 36"
25'	10.9	7.4	5.2	2.1	1.3	1.0	-	4"	7	12"sq × 1"	12"	1" × 36"
25'	10.2	6.6	4.0	1.6	-	-	-	5"	11	12"sq × 1"	12"	1" × 36"
25'	18.8	13.0	9.5	4.8	3.7	2.7	-	5"	7	12"sq × 1"	12"	1" × 36"
28'	5.6	3.1	1.4	1.1	-	-	-	4"	7	12"sq × 1"	12"	1" × 36"
28'	5.5	3.0	1.3	-	-	-	-	5"	11	12"sq × 1"	12"	1" × 36"
28'	12.0	7.6	4.4	2.8	1.3	1.1	-	5"	7	12"sq × 1"	12"	1" × 36"
28'	20.9	14.1	9.4	5.7	3.6	3.1	-	6"	7	12"sq × 1"	12"	1" × 36"
30'	5.0	2.2	-	-	-	-	-	5"	11	12"sq × 1"	12"	1" × 36"
30'	11.4	6.8	4.0	1.7	-	-	-	5"	7	12"sq × 1"	12"	1" × 36"
30'	18.9	12.8	8.4	4.3	3.0	1.9	-	6"	7	12"sq × 1"	12"	1" × 36"
35'	6.7	2.3	1.8	-	-	-	-	5"	7	12"sq × 1"	12"	1" × 36"
35'	12.1	7.0	3.8	-	-	-	-	6"	7	12"sq × 1"	12"	1" × 36"

For more detailed information on mounting, wiring or installation instructions, please consult factory. If poles are not ordered with fixtures, please specify mounting requirements. This document contains proprietary information of Visionaire Lighting LLC. Any use of this information requires the written approval of Visionaire Lighting, LLC. In keeping with our TQM policy of continuous improvement, Visionaire reserves the right to change any specifications contained herein without prior notice.

# **Round Non Tapered Steel Pole**

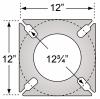


## **Specifications**

4-6"
9" or 12"
9 3/16" or 12 3/4" +/- 1"
Side Mount or Tenon
Bronze, Black, White, Green
Grey, Silver Metalic
Custom Color, Galvanized
GFI Receptacle, Coupling,
Custom Bolt Circle,
Rust-Inhibiting Internal Coating
& Primer, Direct Burial Coupling
Hand Hole







Pole EPA for Round Non-Tapered Steel Poles												
Pole	М	aximum A	Allowable E	PA (ft²) w	ith 1.3 gust	factor			Pole	Base	Bolt	Anchor
Height	80 mph	90 mph	100 mph	110 mph	120 mph	130 mph	140 mph	0.D.	Gauge	Plate	Circle	Bolts
10'	17.5	13.4	10.7	8.6	7.0	5.9	4.7	4"	11	9"sq × ¾"	9"	³⁄₄" × 30"
12'	14.0	10.7	8.3	6.7	5.3	4.5	3.4	4"	11	9"sq × ¾"	9"	<sup>3</sup> ⁄4" × 30"
14'	11.5	8.7	6.7	5.2	4.0	3.4	2.4	4"	11	9"sq × ¾"	9"	³⁄₄" × 30"
16'	9.0	6.6	5.0	3.7	2.8	2.4	1.5	4"	11	9"sq × ¾"	9"	³⁄₄" × 30"
18'	7.3	5.2	3.8	2.7	1.8	1.5	-	4"	11	9"sq × ¾"	9"	³⁄₄" × 30"
20'	6.1	4.2	2.9	1.9	1.2	1.0	-	4"	11	9"sq × ¾"	9"	3⁄4" × 30"
20'	9.9	7.2	5.3	3.9	2.8	2.4	1.6	4"	7	9"sq × ¾"	9"	³⁄₄" × 30"
20'	10.6	7.5	5.5	3.9	2.7	2.3	1.1	5"	11	12"sq × 1"	12"	1" × 36"
20'	16.8	13.2	9.5	7.2	5.5	4.6	3.1	5"	7	12"sq × 1"	12"	1" × 36"
22'	4.6	3.0	1.8	1.0	-	-	-	4"	11	12"sq × 1"	12"	1" × 36"
22'	7.9	5.6	4.0	2.7	1.8	1.5	-	4"	7	12"sq × 1"	12"	1" × 36"
22'	8.2	5.7	3.9	2.5	1.5	1.3	-	5"	11	12"sq × 1"	12"	1" × 36"
22'	13.6	9.9	7.4	5.4	3.9	3.3	1.8	5"	7	12"sq × 1"	12	1" × 36"
25'	3.2	1.8	-	-	-	-	-	4"	11	12"sq × 1"	12"	1" × 36"
25'	6.2	4.1	2.7	1.7	-	-	-	4"	7	12"sq × 1"	12"	1" × 36"
25'	6.3	4.0	2.5	1.2	-	-	-	5"	11	12"sq × 1"	12"	1" × 36"
25'	11.0	7.7	5.5	3.7	2.5	2.1	-	5"	7	12"sq × 1"	12"	1" × 36"
28'	4.4	2.4	1.1	-	-	-	-	4"	7	12"sq × 1"	12"	1" × 36"
28'	4.3	2.3	1.0	-	-	-	-	5"	11	12"sq × 1"	12"	1" × 36"
28'	8.4	5.6	3.6	2.2	1.0	0.9	-	5"	7	12"sq × 1"	12"	1" × 36"
28'	7.6	4.7	2.7	1.2	-	-	-	6"	11	12"sq × 1"	12"	1" × 36"
28'	13.7	9.6	6.6	4.5	2.8	2.4	-	6"	7	12"sq × 1"	12"	1" × 36"
30'	3.3	1.5	-	-	-	-	-	5"	11	12"sq × 1"	12"	1" × 36"
30'	7.2	4.6	2.8	1.3	-	-	-	5"	7	12"sq × 1"	12"	1" × 36"
30'	6.3	3.7	1.7	-	-	-	-	6"	11	12"sq × 1"	12"	1" × 36"
30'	12.0	8.2	5.5	3.3	1.8	1.5	-	6"	7	12"sq × 1"	12"	1" × 36"
35'	4.2	2.1	-	-	-	-	-	5"	7	12"sq × 1"	12"	1" × 36"
35'	7.8	4.7	2.4	-	-	-	-	6"	7	12"sq × 1"	12"	1" × 36"

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# **Square Non Tapered Aluminum**



#### Shaft Size: 4-5" Wall: .125 - .250 Height: 10-20' Base: 9" or 12" Bolt Circle: 9 3/4" or 11 1/4" +/- 1" Mounting: Side Mount or Tenon Finishes: Bronze, Black, White, Green Grey, Silver Metalic Custom Color, Anodized Options: GFI Receptacle, Coupling, Custom Bolt Circle, Internal Coating & Primer, Direct Burial Coupling, Hand Hole

	Pole EPA for Square Non-Tapered Aluminum Poles										
Pole	Maximum Allowable EPA (ft <sup>2</sup> ) with 1.3 gust factor Outside Pole Base Bolts A									Anchor	
Height	70 mph	80 mph	90 mph	100 mph	110 mph	120 mph	Dimension	Thickness	Plate	Circle	Bolts
10'	16.6	12.5	9.6	7.5	6.0	4.8	4"	0.125"	9.88" sq	9-3/16"	³⁄₄" × 30"
12'	13.2	10.0	7.5	5.7	4.5	3.5	4"	0.125"	9.88" sq	9-3/16"	³⁄₄" × 30"
14'	11.1	8.0	6.0	4.4	3.3	2.5	4"	0.125"	9.88" sq	9-3/16"	³⁄₄" × 30"
14'	27.5	20.4	15.6	12.2	9.7	7.7	5"	0.188"	11¼" sq	11"	³⁄₄" × 30"
16'	14.1	10.3	7.7	5.8	4.4	3.3	4"	0.188"	9.88" sq	9-3/16"	³⁄₄" × 30"
16'	23.5	17.3	13.1	10.0	8.2	6.1	5"	0.188"	11¼" sq	11"	³⁄₄" × 30"
18'	12.1	8.6	6.3	4.6	3.3	1.9	4"	0.188"	9.88" sq	9-3/16"	³⁄₄" × 30"
18'	20.2	14.7	11.0	8.3	6.3	4.8	5"	0.188"	11¼" sq	11"	³⁄₄" × 30"
20'	10.3	7.2	5.1	3.7	2.5	1.7	4"	0.188"	9.88" sq	9-3/16"	³⁄₄" × 30"
20'	17.5	12.6	9.2	6.7	4.9	3.6	5"	0.188"	11¼" sq	11"	³⁄₄" × 30"

### **Specifications**

# **Round Non Tapered Aluminum**



# Hand Hole

## Specifications

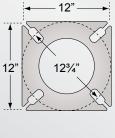
Shaft Size:	4-5"
Wall:	.125250
Height: 10-20'	
Base:	9" or 12"
Bolt Circle:	9 3/4" or 11 1/4" +/- 1"
Mounting:	Side Mount or Tenon
Finishes:	Bronze, Black, White, Green
	Grey, Silver Metalic
	Custom Color, Anodized
Options:	GFI Receptacle, Coupling,
	Custom Bolt Circle, Internal
	Coating & Primer, Direct Burial
	Coupling, Hand Hole

	Pole EPA for Round Non-Tapered Aluminum Poles										
Pole	Maxim	um Allow	able EP	A (ft²) with	n 1.3 gust	factor	Outside	Pole	Base	Bolts	Anchor
Height	70 mph	80 mph	90 mph	100 mph	110 mph	120 mph	Dimension	Thickness	Plate	Circle	Bolts
10'	13.9	10.2	7.8	6.0	4.8	3.2	4"	0.125"	9.62 dia. × 1.88	6¾"	³⁄₄" × 30"
12'	11.1	8.1	6.0	4.5	3.5	2.6	4"	0.125"	9.62 dia. × 1.88	6¾"	<sup>3</sup> ⁄4" × 30"
12'	16.2	11.6	8.7	6.5	5.7	4.5	4"	0.188"	9.62 dia. × 1.88	6¾"	³⁄₄" × 30"
14'	13.6	10.0	7.5	5.7	4.3	3.3	5"	0.188"	10.62 dia. × 1.88	7¾"	<sup>3</sup> ⁄4" × 30"
16'	11.4	8.3	6.0	4.4	3.2	2.4	4"	0.188"	9.62 dia. × 1.88	6¾"	³⁄₄" × 30"
16'	18.9	13.9	10.4	7.8	6.0	4.6	5"	0.188"	10.62 dia. × 1.88	7¾"	³⁄₄" × 30"
18'	9.6	6.8	4.9	3.4	2.4	1.6	4"	0.188"	9.62 dia. × 1.88	6¾"	³⁄₄" × 30"
18'	16.2	11.6	8.5	6.3	4.6	3.4	5"	0.188"	10.62 dia. × 1.88	7¾"	³⁄₄" × 30"
20'	8.2	5.5	3.8	2.6	1.6	0.9	4"	0.188"	9.62 dia. × 1.88	6¾"	³⁄₄" × 30"
20'	13.9	9.8	7.0	4.9	3.5	2.4	5"	0.188"	10.62 dia. × 1.88	7¾"	³⁄₄" × 30"

# **Round Tapered Steel Pole**







## Specifications

Guage: 11-7 Height: 20-39'	
Base:	12"
Bolt Circle:	12 3/4" +/- 1"
Mounting:	Side Mount or Tenon
Finishes:	Bronze, Black, White, Green
	Grey, Silver Metalic
	Custom Color, Galvanized
Options:	GFI Receptacle, Coupling,
	Custom Bolt Circle,
	Rust-Inhibiting Internal Coating
	& Primer, Direct Burial Coupling
	Hand Hole

	Pole EPA for Round Tapered Steel Poles													
Pole		Ма	ximum A	llowable	EPA (ft <sup>2</sup> )	with 1.3 g	gust facto	or		Base	Pole	Bolt	Anchor Bolt	Pole
Height	90 mph	100 mph	110 mph	120 mph	130 mph	140 mph	150 mph	160 mph	170 mph	Diameter	Gauge	Circle	Size	Weight
20'	20.6	15.8	14.5	16.7	13.3	11.0	9.1	7.6	6.3	6¾"	11	12¾"	1" × 36"	144
20'	32.2	25.2	23.2	26.0	20.9	17.7	14.9	12.7	10.8	6¾"	7	12¾"	1" × 36"	192
25'	20.3	15.3	13.9	14.4	11.0	8.9	7.1	5.6	4.3	71⁄8"	11	12¾"	1" × 36"	209
25'	32.7	25.3	23.2	23.4	18.6	15.2	12.7	10.5	8.7	71⁄8"	7	12¾"	1" × 36"	284
30'	16.3	11.7	10.4	11.9	8.8	6.7	5.0	3.6	2.4	7¾"	11	12¾"	1" × 36"	255
30'	31.3	23.9	21.8	20.5	16.0	12.8	10.3	8.3	6.6	7¾"	7	12¾"	1" × 36"	374
35'	14.8	10.2	8.9	10.0	6.9	4.7	3.0	1.7	N/A	8¾"	11	12¾"	1" × 36"	315
35'	30.0	22.5	20.4	18.5	14.3	11.2	8.7	6.6	4.6	8¾"	7	12¾"	1" × 36"	420
39'	15.5	10.4	9.0	8.7	5.7	3.6	1.8	N/A	N/A	91⁄8"	11	12¾"	1" × 36"	359
39'	32.2	24.0	21.7	17.5	13.2	10.0	7.4	5.2	3.4	91⁄8"	7	12¾"	1" × 36"	510

# **Round Tapered Aluminum Pole**



# Hand Hole

# Specifications

Guage: .125 - .250 Height: 20-35' Base: 9" or 12" Bolt Circle: 93/16" or 123/4" +/-1" Mounting: Side Mount or Tenon Finishes: Bronze, Black, White, Green Grey, Silver Metalic Custom Color, Anodized Options: GFI Receptacle, Coupling, Custom Bolt Circle, Internal Coating & Primer, **Direct Burial Coupling** Hand Hole

## Estimated Pole EPAs for Round Tapered Aluminum Poles

Pole	Maximum A	llowable EP/	A (ft²) with 1.	3 gust factor
Height	80 mph	90 mph	100 mph	110 mph
20'	6.6	4.9	3.7	2.9
20'	12.0	9.2	7.2	5.8
20'	18.5	14.3	11.4	9.2
20'	26.1	20.3	16.3	13.3
25'	7.1	5.2	3.9	3.0
25'	11.8	9.0	7.0	5.6
25'	17.7	13.7	10.8	8.7
25'	25.1	19.5	15.5	12.6
30'	7.4	5.4	4.0	3.1
30'	11.9	9.0	6.9	5.5
35'	17.8	13.6	10.7	8.6
35'	17.3	13.2	10.4	8.2

# **Decorative Base Covers**

#### **Style Meets Functionality**

Visionaire Lighting's full line of steel and aluminum poles combine with our two-piece cast aluminum decorative bases. All are available in a broad array of polyester powder coat finishes; from standard to a full range of custom colors for perfectly color-matched assemblies with a professional look and feel.

#### **Features and Benefits**

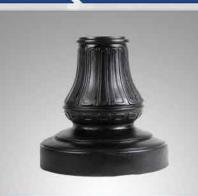
All our decorative bases are two-piece assemblies which attach around the selected pole; allowing use of the standard pole bases for strength, reliability, and EPA rating. Round, round tapered, steel and aluminum poles and fluted round aluminum poles may be used with the two-piece decorative bases.

#### **Applications**

Visionaire Lighting poles and bases are perfect for all area, roadway, pedestrian and off-the grid lighting applications because they combine the latest in technology with precision-engineered manufacturing to provide years of maintenance-free use.







DCB-3



DCB-10



DCB-4



DCB-5





DCB-12





DCB-14



DCB-21



DCB-17



# **Mounting Brackets & Arms**

#### Accessories

Visionaire Lighting's full line of steel and aluminum brackets and mounting arms combine with our two-piece cast aluminum decorative bases and poles. All are available in a broad array of polyester powder coat finishes; from standard to a full range of custom colors for perfectly color-matched assemblies with a professional look and feel.

#### **Features and Benefits**

Steel and aluminum brackets and mounting arms of all varieties, are available in standard configurations and custom designs to meet any application needs. Designed to complement a broad range of fixtures and allowing for most all mounting requirements.

#### Applications

Visionaire Lighting poles, bases and brackets are perfect for all area, roadway, pedestrian and off-the grid lighting applications because they combine the latest in technology with precision-engineered manufacturing to provide years of maintenance-free use.



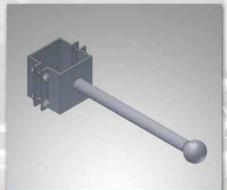




Davit Arm



Universal Mast Arm Fitter







Wall Mount Bracket

Banner Arm

# VISIONAIRE LIGHTING Performance In A Whole New Light

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